


# TBi SR 17 , TBi SR 18 , TBi SR 26

 <p>TBi SR 17</p>	<p><b>TBi SR 17 (FX)</b>  <b>Plinsko (zračno) hlađenje</b></p> <p>60% (10 min.)          AC: 100 A          DC: 140 A          Ø 0.5-2.4 mm</p>	 <p>TBi SR 18</p>	<p><b>TBi SR 18 (FX)</b>  <b>vodeno hlađenje</b></p> <p>100% (10 min.)          AC: 225A          DC: 320A          Ø 0.5-4.0 mm</p>
 <p>TBi SR 26</p>	<p><b>TBi SR 26 (FX)</b>  <b>Plinsko (zračno) hlađenje</b></p> <p>60% (10 min.)          AC: 140 A          DC: 200 A          Ø 0.5-4.0 mm</p>	 <p>TBi SR 26 HD</p>	<p><b>TBi SR 26 HD (FX)</b>  <b>vodeno hlađenje</b></p> <p>60% (10 min.)          AC: 160 A          DC: 230 A          Ø 0.5-4.0 mm</p>

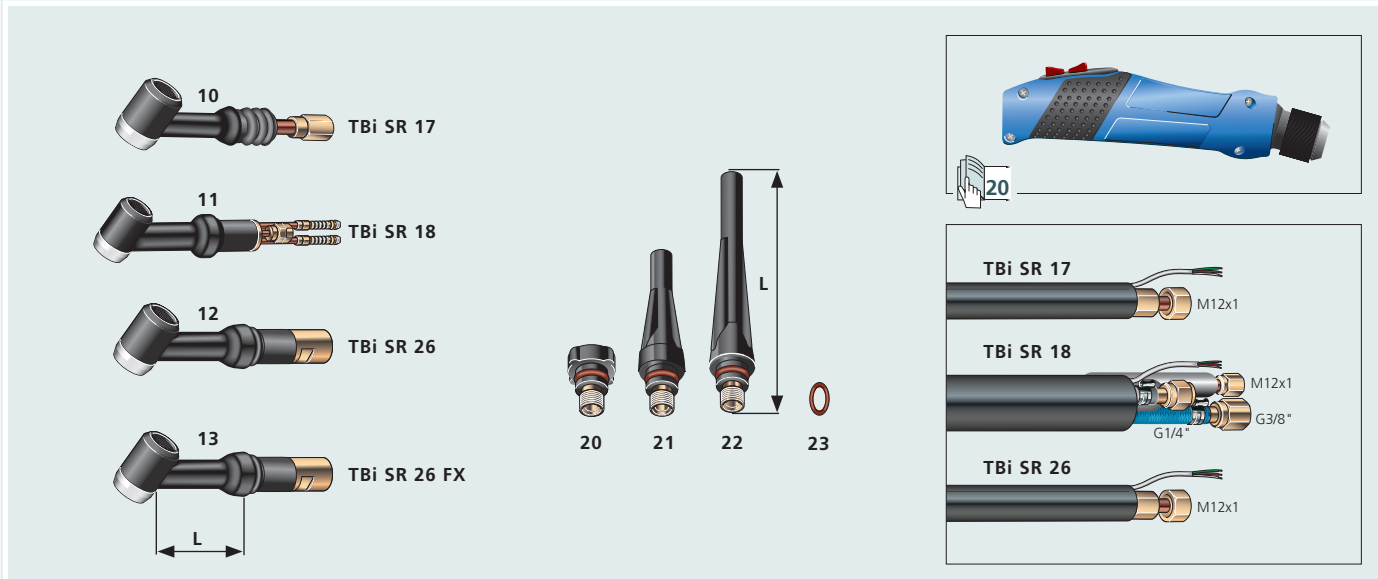


Diagram showing exploded views of torch components:

- 10: Body of TBi SR 17
- 11: Body of TBi SR 18
- 12: Body of TBi SR 26
- 13: Body of TBi SR 26 FX
- 20: Cap
- 21: Short nozzle
- 22: Medium nozzle
- 23: O-ring

Dimensions: L (Length) is indicated for components 10, 11, 12, 13, 21, and 22.

Connection details for TBi SR 17, TBi SR 18, and TBi SR 26 are shown in the bottom right inset, including M12x1 and G1/4" ports.

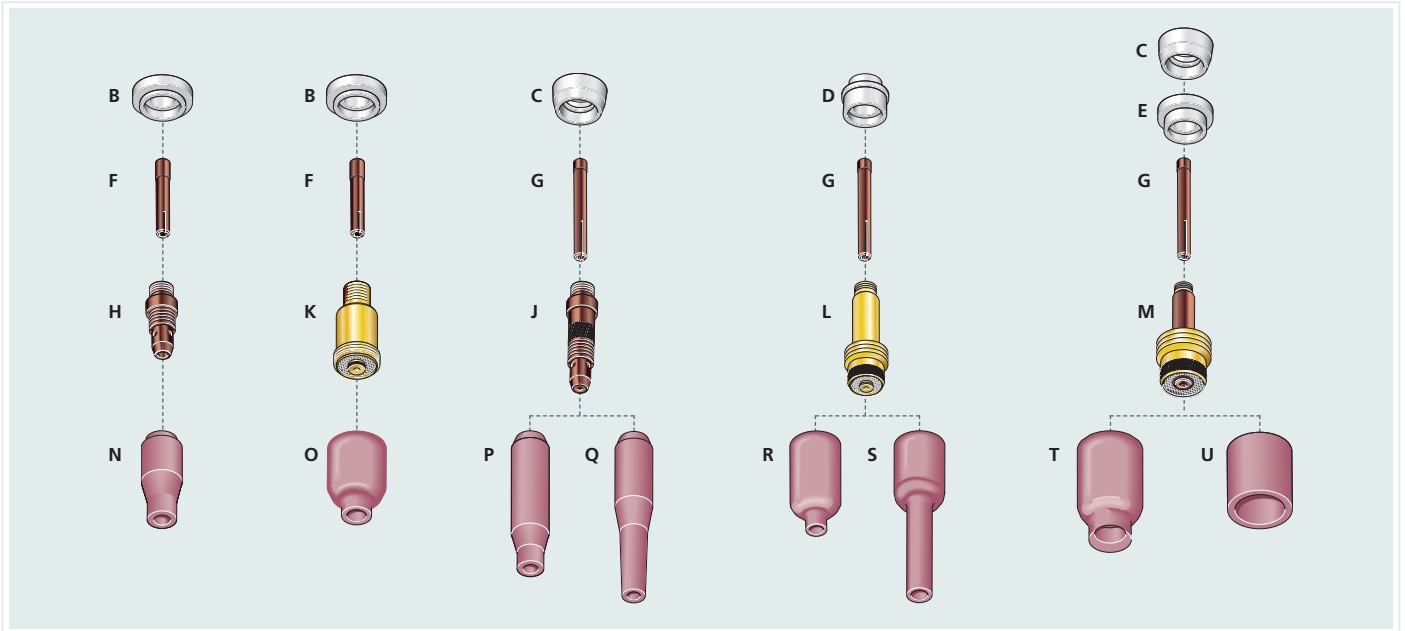
## Rezervni dijelovi

10	Tijelo gorionika	SR 17		L = 50 mm	405P170700
10	Tijelo gorionika	SR 17 FX	<i>Fleksibilno</i>	L = 50 mm	403P170700
11	Tijelo gorionika	SR 18		L = 50 mm	405P180702
11	Tijelo gorionika	SR 18 FX	<i>Fleksibilno</i>	L = 50 mm	403P180702
12	Tijelo gorionika	SR 26		L = 50 mm	405P260702
13	Tijelo gorionika	SR 26 FX	<i>Fleksibilno</i>	L = 50 mm	403P260702
20	Kapa	Kratka		L = 24 mm	57Y04 402P170100
21	Kapa	Srednje		L = 58 mm	57Y05 402P170150
22	Kapa	Duga		L = 140 mm	57Y02 402P170200
23	O - Ring				98W18 365P200096

## Potrošni materijal

B	Izolator	<i>Malo plinsko sito</i>	402P956100
▶ C	Izolator	<i>Standard</i>	18CG 403P171000
D	Izolator	<i>Plinsko sito</i>	54N01 401P181100
E	Adapter	<i>Jumbo plinsko sito</i>	54N63 401P171105

▶ = Standard



	Ø 0.5 mm Ø 0.020"	Ø 1.0 mm Ø 0.040"	Ø 1.6 mm Ø 1/16"	Ø 2.0 mm	Ø 2.4 mm Ø 3/32"	Ø 3.0 mm	Ø 3.2 mm Ø 1/8"	Ø 4.0 mm Ø 5/32"
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**Držači wolfram elektrode**

F	Kratki L=29.3 mm	-	10N22S 402P10N22S	10N23S 402P10N23S	-	10N24S 402P10N24S	-	10N25S 402P10N25S	-
▶ G	Standard L=50.0 mm	10N21 402P170499	10N22 402P170500	10N23 402P170502	-	10N24 402P170503	-	10N25 402P170504	54N20 402P170505

**Nosači wolfram elektrode**

H	Kratki L=24.5 mm	-	Ø 1.0-1.6 mm 17CB22 402P17CB22		Ø 2.0-2.4 mm 17CB23 402P17CB23		Ø 3.0-3.2 mm 17CB24 402P17CB24		-
▶ J	Standard L=47.0 mm	-	Ø 0.5 - 1.6 mm 10N31 401P180999		Ø 2.0-2.4 mm 10N32 401P181000		Ø 3.0-3.2 mm 10N28 401P181001		406488 401P181002

**Plinsko sito**

K	Kratko L=27.0 mm	-	-	-	-	-	-	-	-
L	Standard L=50.0 mm	-	45V24 401P181299	45V25 401P181300	Ø 2.0-2.4 mm 45V26, 401P181301		Ø 3.0-3.2 mm 45V27, 401P181302		45V28 401P181303
M	Jumbo L=50.0 mm	-	45V0204 401P181350	45V116 401P181351	Ø 2.0-2.4 mm 45V64, 401P181352		Ø 3.0-3.2 mm 995795, 401P181353		45V63 401P181354

	No. 4 Ø 6.5 mm Ø 1/4"	No. 5 Ø 8.0 mm Ø 5/16"	No. 6 Ø 9.5 mm Ø 3/8"	No. 7 Ø 11 mm Ø 7/16"	No. 8 Ø 12.5 mm Ø 1/2"	No. 10 Ø 16 mm Ø 5/8"	No. 11 Ø 17.5 mm Ø 11/16"	No. 12 Ø 19 mm Ø 3/4"	Ø 24.0 mm
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**Keramičke sapnice**

N	Kratka L=30.0 mm	13N08 401P201106	13N09 401P201107	13N10 401P201108	13N11 401P201109	13N12 401P201110	13N13 401P201111	-	-	-
O	Kratka plinska sap. L=25.5 mm	53N58 401P201400	53N59 401P201401	53N60 401P201402	53N61 401P201403	53N61S 401P201404	-	-	-	-
▶ P	Standard L=47.0 mm	10N50 401P170907	10N49 401P170908	10N48 401P170909	10N47 401P170910	10N46 401P170911	10N45 401P170912	-	10N44 401P170913*-	-
Q	Standard, L L=76.0 mm	10N50L 401P170923	10N49L 401P170914	10N48L 401P170915	10N47L 401P170916	-	-	-	-	-
R	Plinska sapnica L=42.0 mm	54N18 401P222200	54N17 401P222201	54N16 401P222202	54N15 401P222203	54N14 401P222204	-	54N19 401P222206	-	-
S	Plinska sapnica, L L=76.0 mm	54N18 L 401P222211	54N17 L 401P222207	54N16 L 401P222208	54N15 L 401P222209	54N14 L 401P222210	-	-	-	-
T	Jumbo plin. sapn. L=48.0 mm	-	-	57N75 401P201451	-	57N74 401P201452	53N88 401P222250	-	53N87 401P222251	53N89-L 401P222253
U	Jumbo plin. sap. (kratka), L=34.0mm	-	-	-	-	-	-	-	-	53N89 401P222252

\* L=50.0 mm

▶ = Standard